ROTATING VACUUM & STOPPER ON ALIGNER PLATE FOR BALL ATTACH

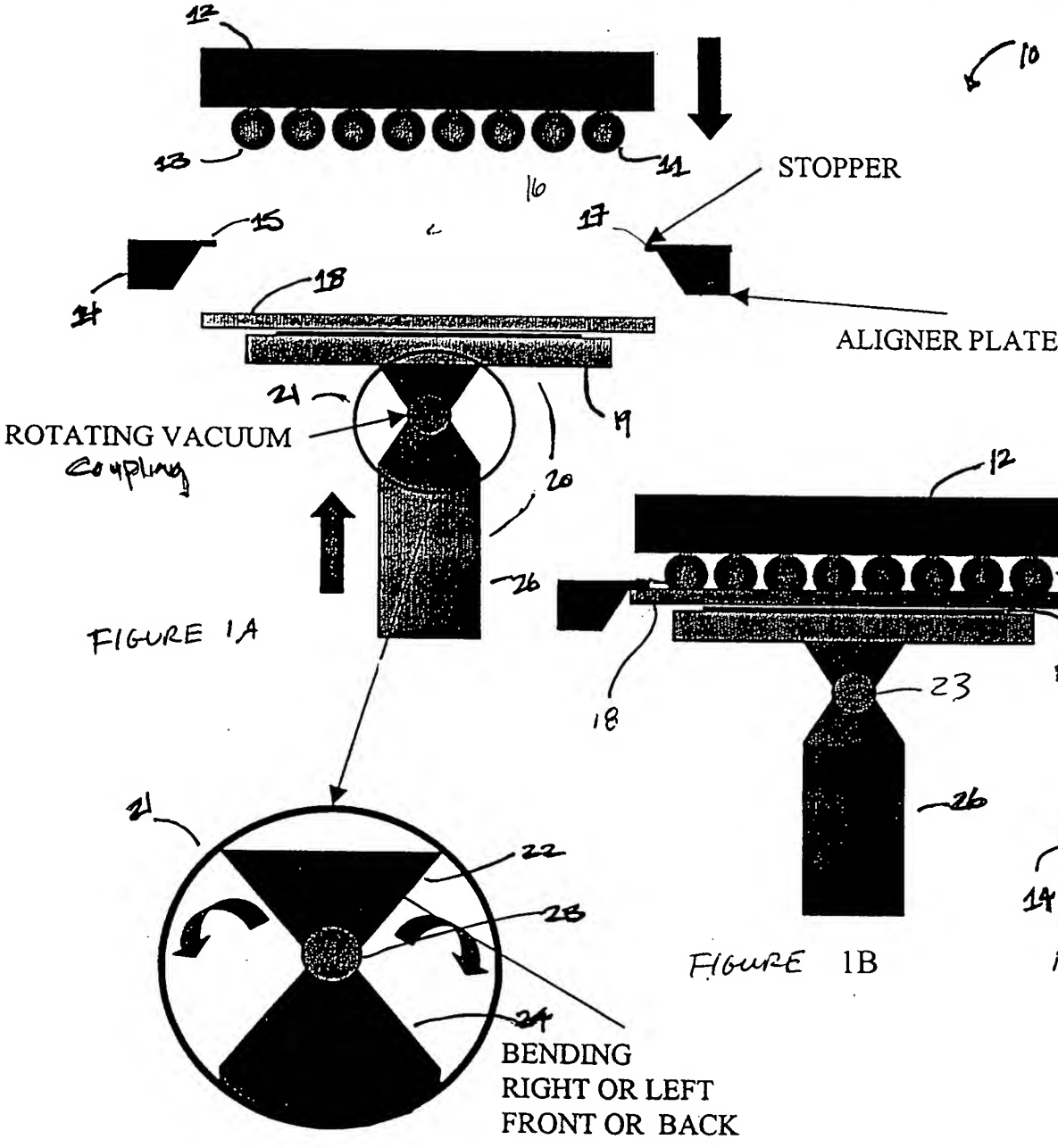

FIGURE 1A

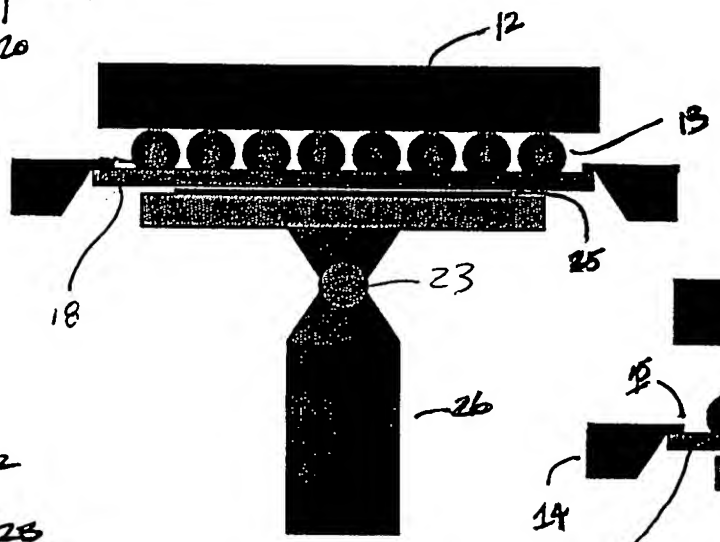

FIGURE 1B

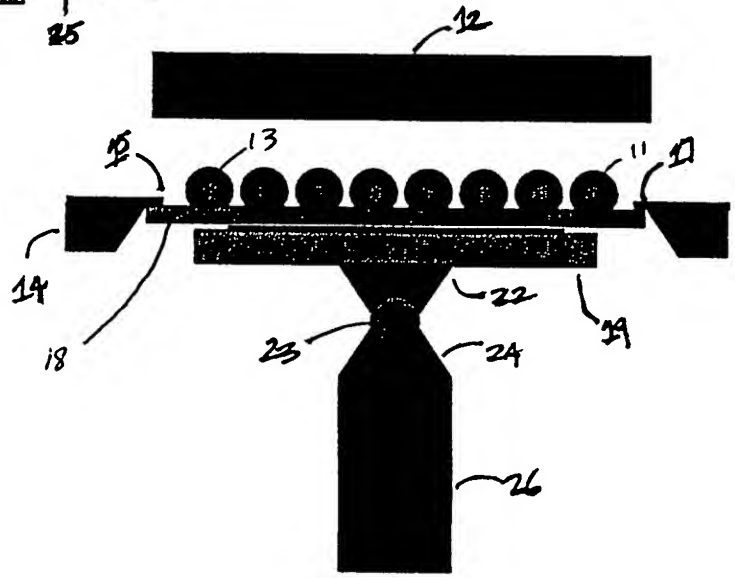

FIGURE 1C

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BEST AVAILABLE COPY

BASIC BALL ATTACH PROCESS

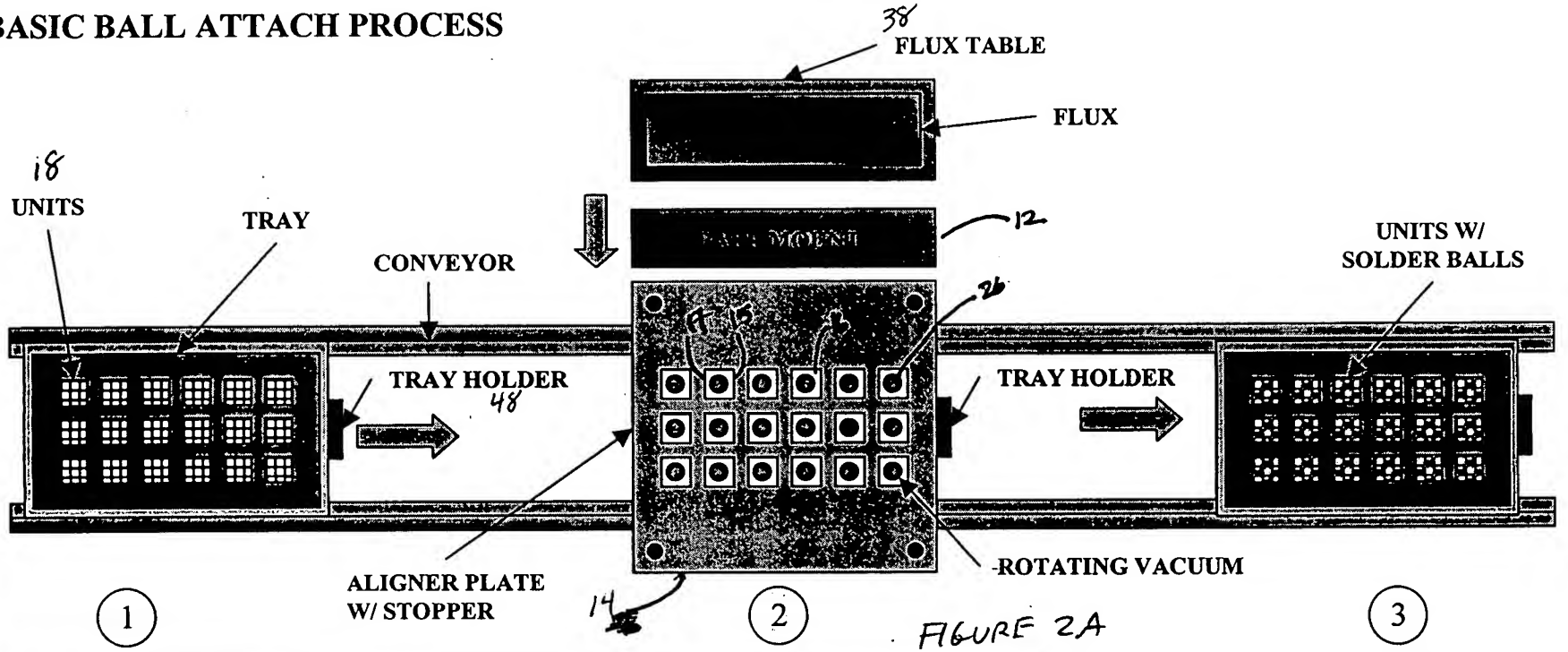

FIGURE 2A

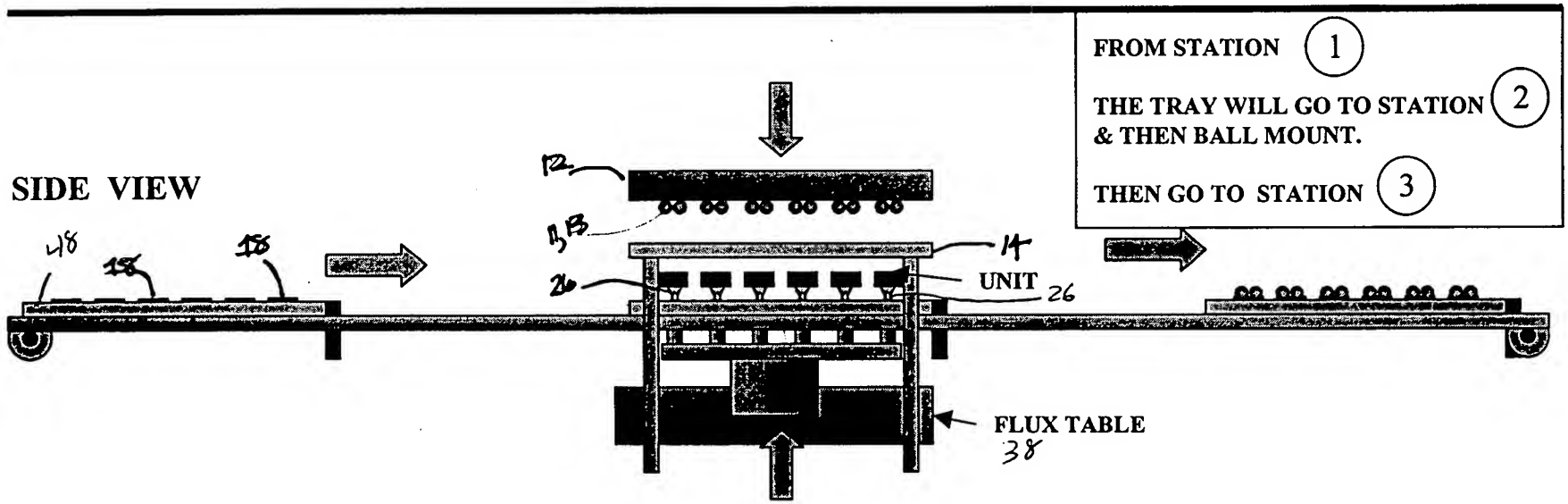

Figure 2B

BASIC BALL ATTACH PROCESS

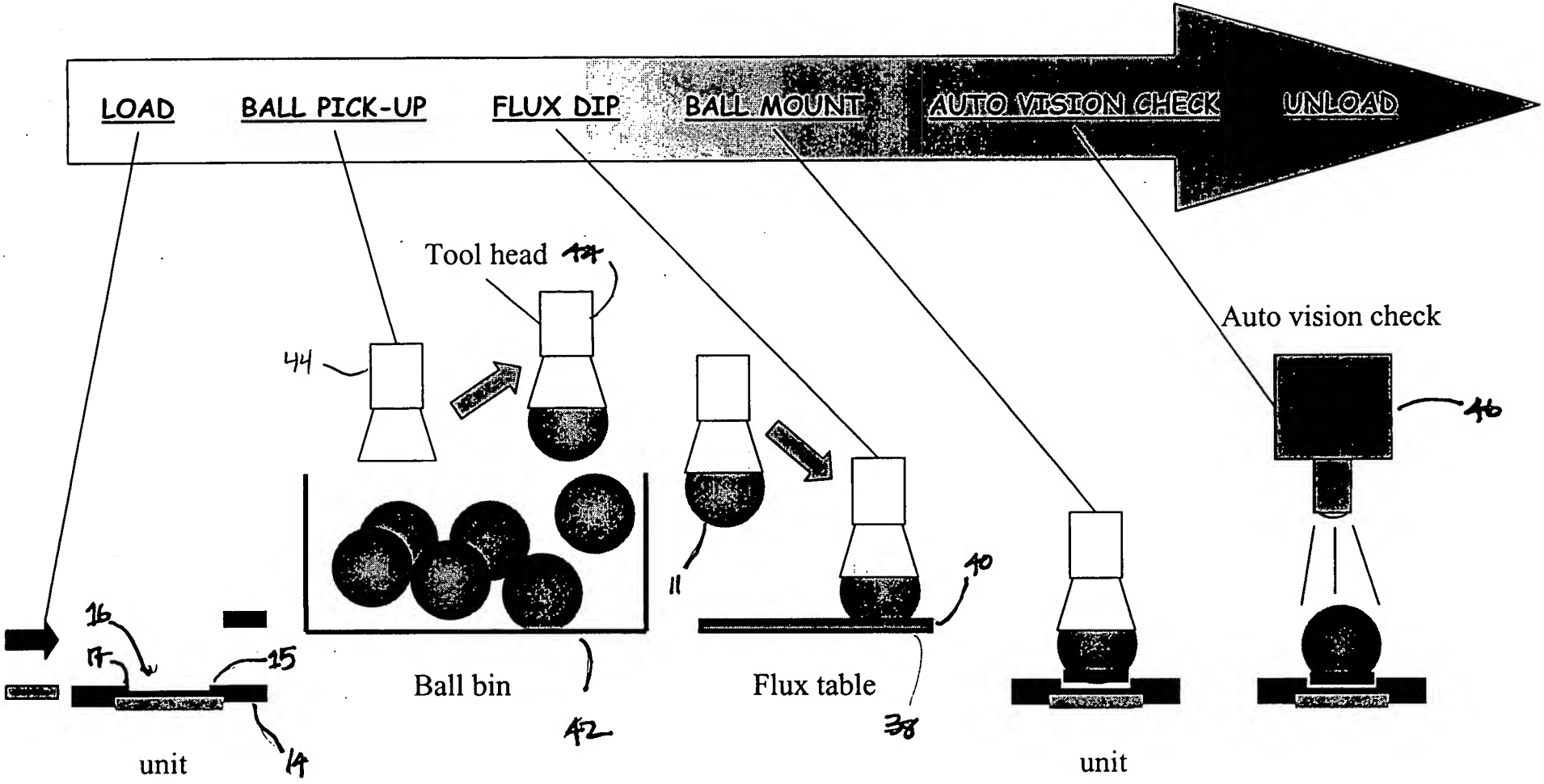

Figure 2

BEST AVAILABLE COPY

Figure 4.